

COLLISION REPAIR INFORMATION

FOR THE COLLISION REPAIR PROFESSIONAL

TITLE: SRS & HV WIRING REPAIRS

SECTION: ELECTRICAL BULLETIN # 156

MODELS: ALL TOYOTA, LEXUS, and SCION

DATE: REVISED OCTOBER 2013

There are no approved repairs to Supplemental Restraint System (SRS) or High Voltage (HV) wiring or connectors, regardless of connector availability. SRS system wiring and connectors are color coded yellow, and HV wiring is orange, however, vehicle-specific wiring diagrams are the best source for identifying wiring in these circuits. Wiring diagrams are available through the Toyota Technical Information System (TIS or www.techinfo.toyota.com).

If SRS or HV wiring or connectors are suspected of damage they should be inspected thoroughly. Damaged wiring and/or connectors require replacement of the affected harness. Follow all precautions and procedures outlined in model-specific repair manuals for replacing SRS wiring or components. **Only properly trained Hybrid Service Technicians are qualified to replace HV system wiring and components.**



**Example SRS Wiring
(yellow)**



**Example HV Wiring
(orange)**

**PLEASE ROUTE THIS BULLETIN TO YOUR COLLISION REPAIR CENTER
MANAGER AND COLLISION REPAIR TECHNICIANS**

